



PARALLEL GROOVE CONNECTOR

Specification No.: M-2/2018

Approved date: -

Rev. No.: 1

Form No. 12-02/7.02

Page 1 of 4

Invitation to Bid No.: ต.3กบญ.(จช.)e-bidding009/2562

C Material, equipment, and specifications for CONNECTORS AND ELECTRICAL CONTACT COMPOUND

C1 General material and packing instructions

Additional to the general instructions, the following shall be observed:

1a Scope

These specifications cover mechanical, compression and wedge type connectors to connect conductors, and electrical contact compound.

1b Standards

The connectors shall be manufactured and tested in accordance with the latest IEEE, ANSI, EEI-NEMA, ASTM, VDE Regulations and DIN, or equivalent; unless otherwise specified in these specifications.

The bodies of connectors shall be of aluminium-alloy according to manufacturer's standards, unless otherwise specified in these specifications.

1c Principal requirement

1c.1 General

The connectors shall be suitable for connecting stranded and/or solid conductors according to DIN, TIS, or equivalent; unless otherwise specified in these specifications.

1c.2 Bolted type connector

For the purpose of against self-loosening, each bolt shall be furnished with at least of one (1) locknut. The bolts shall be designed for single-wrench installation. Each U-bolt is counted as two (2) bolts. The bolts shall be tightened to torque levels according to these shown in the table below or according to manufacturer's recommendation; the technical details of tightening torque levels shall be submitted on request.

All ferrous materials shall be hot-dip galvanized after manufacturing; except bolts, lockwashers, washers, and nuts up to M6 shall be electro galvanized; according to the relevant standards or having the thickness or zinc coating shown in the table below.



PARALLEL GROOVE CONNECTOR

Specification No.: M-2/2018

Approved date: -

Rev. No.: 1

Form No. 12-02/7.02

Page 2 of 4

Sizes of Bolts, lockwashers, Washers, and Nuts	Tightening Torque Level of Galvanized Steel Bolts kgf-m	Minimum Thickness of Zinc Coating mm.
M 6 (1/4")	-	0.010
M 8 (5/16")	2.0	0.040
M 10 (3/8")	2.7	0.040
M 12 (1/2")	5.5	0.040
M 14 (9/16")	6.5	0.040
M 16 (5/8")	7.5	0.040
M 20 (3/4")	11.0	0.045

1c.3 Compression type connector

Full tension sleeves and partial tension sleeves shall withstand at least 90% and 40%, respectively, of the minimum breaking strength of the conductors for which they are designed. Each sleeve shall be prefilled with electrical contact compound and closed both ends by plastic caps.

Conductor barrel of each terminal lug shall be prefilled with electrical contact compound and closed by a plastic cap.

Tap connectors shall be prefilled with electrical contact compound and packed in suitable packages, one (1) or two (2) pieces per package.

1c.4 Compression deadend assembly set

The aluminium body and aluminium jumper terminal shall accommodate aluminium conductor which is according to TIS; and the conductor barrel shall be prefilled with electrical contact compound and closed by a plastic cap.

1c.5 Wedge type connector

The wedge type connector shall consists of C-shaped member and wedge, and made of aluminium alloys which shall be described.

The wedge type connector shall pass the current cycle tests Class A (500 cycles) in accordance with the latest EEI-TDJ-162/NEMA C3, ANSI C 119.4 or equivalent.

Bidders who have never submitted the test reports of current cycle tests shall submit either prior to receipt of bids or within fifteen (15) days of the bid closing date, for saving bid consideration time, the Item without submitting the report shall be rejected.



PARALLEL GROOVE CONNECTOR

Specification No.: M-2/2018

Approved date: -

Rev. No.: 1

Form No. 12-02/7.02

Page 3 of 4

1c.6 Marking

Each connector shall be marked, on the body, at least as follows:

- (1) Applicable conductor type and size.
- (2) Manufacturer's symbol.
- (3) Marks to press, for compression type only.
- (4) Words "FULL TENSION" and "PARTIAL TENSION", on full tension sleeves and partial tension sleeves, respectively.

Except for compression type tap connectors for main line size less than 10 mm^2 (not including size 10 mm^2), if the applicable conductor type and size cannot be marked on the bodies, the marks shall be marked on individual packages.

1c.7 Sample

Free samples shall be supplied on request. The samples will not be returned.

1d Packing

Each item shall be packed separately in suitable packages in sets or pieces of 1, 2, 100, 200, 250, or 300.

Except:

PEA Material No.	Preformed fittings	sets or pieces per package
1020300103, 1020300101	Connector, parallel groove	75
1020310001	Connector, dead-end type	100

Packages of same item may be packed together in suitable cases.



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Form No. 12-02/7.02

Page 4 of 4

C2 Material and packing data to be given by bidder

2a For each item offered, the following details shall be submitted with the bid:

Catalogue number.

Specifications of materials used for the component parts (body, bolts, nuts, screws, lockwashers, washers, etc.).

Surface finishing of the component parts.

Nominal cross-sectional area in mm^2 of conductor for which the connector is designed.

Diameter in mm of conductor for which the connector is designed.

Material of conductors for which the connector can be used (Al, ACSR, Cu, etc.).

Recommended tightening torques for bolts in kgf-m.

Weight in kg/100 sets or pieces.

2b It shall be advised whether the connectors should be protected by armour tape or preformed line guards, etc.

2c For each item offered, a drawing with dimensions in mm and marking details shall be submitted with the bid. For compression type connector, a drawing with the dimensions including inside and outside diameters and marking details shall be submitted.

2d Number of aluminium-alloy copper-alloy, and/or the chemical compositions of the bodies of connectors.

2e Packing details

Packing method.

Number of sets or pieces in each package (maximum 300 sets or pieces in one package)

Principal dimensions of each package in cm.

Volume of each package in m^3 .

Gross weight of each package in kg.

Net weight of each package in kg.

Number of packages.

If several packages are contained in one big case, further details are required:

Number of packages in each case.

Principal dimensions of each case in cm.

Volume of each case in m^3 .

Gross weight of each case in kg.

Number of cases.



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TECHNICAL SPECIFICATION DIVISION

Specification No.: M-2/2018 : PARALLEL GROOVE CONNECTOR

Page 1 of 1

C3 Schedule of detailed requirement

Invitation to Bid No.:ต.3กบญ.(จช.)e-bidding009/2562

Item	PEA Material No.	Quantity	Description
1	1020300101	2,901 pc(s)	<p>Connector, parallel groove, 2-bolt type, length not less than 50 mm, for electrical tap off connection of aluminium, aluminium-alloy, and ACSR conductor to aluminium, aluminium-alloy, and ACSR conductor, with:</p> <p>Main : diameter range of 4.50 mm to 11.70 mm (size 16 mm² to 70 mm²) Tap : diameter range of 4.50 mm to 11.70 mm (size 16 mm² to 70 mm²)</p> <p>Note :</p> <p>ให้ผู้เสนอราคาทุกรายจะต้องจัดส่งตัวอย่าง Connector จำนวน 5 ตัวอย่าง และ Compound ประมาณ 0.5 กิโลกรัม ภายใน 5 วันทำการ นับถัดจากวันเสนอราคา</p>
III			

Invitation to Bid No. : ต.3กบญ.(จช.)e-bidding009/2562

Specification No. : M-2/2018

C3 Schedule of detailed requirement

Item	PEA Material No	Quantity	Description
			<p>การไฟฟ้าส่วนภูมิภาคจะพิจารณาจัดซื้อ/จัดจ้างพัสดุที่ผลิตในประเทศไทย ทั้งนี้หากผู้เสนอราคาพัสดุที่ผลิตในประเทศไทย มีรายละเอียดคุณสมบัติเฉพาะไม่เป็นไปตามข้อกำหนดของการไฟฟ้าส่วนภูมิภาค หรือไม่มีผู้เสนอพัสดุที่ผลิตในประเทศไทย การไฟฟ้าส่วนภูมิภาคจะพิจารณาจัดซื้อ/จัดจ้างพัสดุที่ผลิตจากต่างประเทศต่อไป</p> <p>พัสดุที่ผลิตในประเทศไทย หมายความว่าถึง ผลิตภัณฑ์ที่ผลิตสำเร็จรูปแล้วโดยสถานที่ผลิตตั้งอยู่ในประเทศไทย</p>



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PROVINCIAL ELECTRICITY AUTHORITY

PROVINCIAL ELECTRICITY AUTHORITY

TECHNICAL SPECIFICATION DIVISION

Specification No.: M-2/2018 : PARALLEL GROOVE CONNECTOR

Page 1 of 1

C4 Price schedule

Invitation to Bid No.: ต.3กบญ.(จช.)e-bidding009/2562

Manufacturer :

Country of origin :

Trade-mark :

Item	PEA Material No.	Catalogue No.	Description	Quantity	Unit Cost (See details & conditions attached)	Total Cost (See details & conditions attached)
1	1020300101		<p>Connector, parallel groove, 2-bolt type, length not less than 50 mm, for electrical tap off connection of aluminium, aluminium-alloy, and ACSR conductor to aluminium, aluminium-alloy, and ACSR conductor, with:</p> <p>Main : diameter range of mm to mm</p> <p>Tap : diameter range of mm to mm</p> <p>หมายเหตุ - กำหนดจุดจัดส่งที่ แผนกคลังพัสดุ การไฟฟ้าส่วนภูมิภาคจังหวัดยะลา - กำหนดส่งงวดเดียวมอบภายใน 60 วัน นับถัดจากวันที่ผู้ขายลงนามในสัญญาและภายในงวดสามารถทยอยจัดส่งได้</p>	2,901 pc(s)		
	III					