

Invitation to Bid No. : ๑.3 กบญ.(จช.)-015/2562

Specification No. : R-167/2542

**C Material, equipment, and specifications for GALVANIZED STEEL WIRE**

**C1 General material and packing instructions**

Additional to the general instructions, the following shall be observed :

**1a Scope**

These specifications cover galvanized steel wire, i.e., galvanized steel wire strands and galvanized steel solid wire.

**1b Standard**

The galvanized steel wire strands shall be manufactured and tested in accordance with the latest TIS 404 .

The galvanized steel solid wire shall be manufactured and tested in accordance with the latest TIS 71 .

**1c Principal requirement**

The Class and Grade of galvanized steel wire strands, and the Type of galvanized steel solid wire are stated in **C3 Schedule of detailed requirement**, see Page 5 .

Free samples shall be supplied on request. The samples will not be returned.

**1d Packing**

**1d.1** The galvanized steel wire strands 50 mm<sup>2</sup> and 95 mm<sup>2</sup> shall be packed in coil of 300 m standard length per coil with a tolerance of  $\begin{matrix} +15 \\ 0 \end{matrix}$  m .

The galvanized steel solid wire shall be packed in coil of 50 kg standard weight per coil with a tolerance of  $\begin{matrix} +3 \\ 0 \end{matrix}$  kg .

Each coil shall be wrapped with polythene and gunny, or equivalent, with two (2) tags on each side of the package.

**1d.2** The galvanized steel wire strand 25 mm<sup>2</sup> shall be packed on wooden reel, of 2,000 m standard length per reel with a tolerance of  $+100_0$  m .

The galvanized steel wire strand 35 mm<sup>2</sup> shall be packed on wooden reel, of 1,500 m standard length per reel with a tolerance of  $+75_0$  m .

Reels shall be non-returnable wooden reels with hub reinforcements. Reels shall be lagged with suitable wooden boards to protect the galvanized steel wire against damage. After lagging, a galvanized steel solid wire or a steel strap shall be fitted to the lags over each flange of the reel. Overall outside diameter of reel shall not exceed 1.5 m .

If the wooden parts of reels are made of rubber wood (Yang-para), the wooden parts shall be treated with water-borne wood preservatives, Chromated Copper Arsenate (CCA), according to Group 3 of the latest TIS 515, see **Table 1**, to a dry net salt retention of 12.0 kg/m<sup>3</sup> .

**1d.3** On acceptance, unless otherwise agreed, PEA shall calculate the delivered galvanized steel wire by using standard length and standard weight, (300 m per coil, 1,500 m per reel, 2,000 m per reel, or 50 kg per coil; excluding tolerance); and the package having quantity not corresponding to the tolerance may not be accepted.

**Table 1**  
**Active Ingredients of CCA**

Description	TIS 515 - 2527		
	Group 3		
	Type 1	Type 2	Type 3
Copper, as CuO %	16.0 - 20.9	18.0 - 22.0	17.0 - 21.0
Chromium, as CrO <sub>3</sub> %	59.4 - 69.3	33.0 - 38.0	44.5 - 50.5
Arsenic, as, As <sub>2</sub> O <sub>5</sub> %	14.7 - 19.7	42.0 - 48.0	30.0 - 38.0

**C2 Material and packing data to be given by bidder**

For each item offered, the following details shall be submitted with the bid :

**2a Details of galvanized steel wire**

Construction of galvanized steel wire.

Properties :

Applied standard	TIS	
Nominal cross-sectional area	mm <sup>2</sup>	
Minimum actual cross-sectional area	mm <sup>2</sup>	
Overall diameter ± tolerance	mm ± mm	
Diameter of wire ± tolerance	mm ± mm	
Number of wires	-	
Mass, approximately	kg/km	
Minimum tensile strength of wire	MPa	
Maximum tensile strength of wire	MPa	
Minimum weight of zinc-coating	g/m <sup>2</sup>	
Minimum breaking strength	N	
Minimum number of immersion in uniformity test	-	
Number of close turns around the cylindrical mandrel/diameter of mandrel	turns/mm	

**2b Drawing of tag and/or samples of tag, with inscription on the tag.**

**2c Packing details\_**

Packing method (shown by drawing(s)) .

Number of coils or reels.

Principal dimensions of each coil or reel in cm .

Volume of each coil or reel in m<sup>3</sup> .

Gross weight of each coil or reel in kg .

Net weight of each coil or reels in kg .

Length and tolerance of uncut galvanized steel wire strand per coil or reel in m .

Weight and tolerance of uncut galvanized steel solid wire per coil in kg .

**Properties of Galvanized Steel Wire**

Description	TIS 404-2540					TIS 71-2532
	Galvanized Steel Wire Strand, Utility Grade, Class 1					Galvanized Steel Solid Wire , Type B
Nominal cross-sectional area	mm <sup>2</sup>	25	35	50	95	-
Minimum actual cross-sectional area <sup>(1)</sup>	mm <sup>2</sup>	22.43	31.67	46.24	85.95	-
Overall diameter ± tolerance	mm	6.30	7.50	9.00	12.50	4.00 ± 0.10
Diameter of wire ± tolerance	mm	2.1 ± 0.08	2.5 ± 0.10	3.0 ± 0.10	2.5 ± 0.10	4.00 ± 0.10
Number of wires	-	7	7	7	19	1
Mass, approximately <sup>(2)</sup>	kg/km	192	272	392	740	-
Minimum tensile strength of wire	MPa	-	-	-	-	300
Maximum tensile strength of wire	MPa	-	-	-	-	550
Minimum weight of zinc coating	g/m <sup>2</sup>	214	214	259	214	153
Minimum breaking strength	N	16,150	22,850	32,900	62,000	-
Minimum number of immersion in uniformity test	-	-	-	-	-	3
Number of close turns around the cylindrical mandrel/ diameter of mandrel	turns/mm	2/6.3	2/7.5	2/9.0	2/7.5	6/48.0

Remarks

- 1) Calculated from wire diameter of minus tolerance.
- 2) Calculated on a specific gravity for galvanized wire of 7.83 g/cm<sup>3</sup>.
- 3) Galvanized steel wire strands, TIS 404-2540, are graded according to breaking strength into five(5) grades, and Galvanizing divided into three (3) classes according to the Zinc coating weights.
- 4) Galvanized steel solid wires, TIS 71-2532, are divided into Type A and Type B according to the zinc coating weights.

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Specification No.: R-167/2542

C3 Schedule of detailed requirement

Item	PEA Material No.	Quantity	Description
1	1010100000	11,610	Galvanized steel solid wire, Type B, 4.00 mm diameter.
2	1010100002	210,512	Galvanized steel wire strand, Utility Grade (ชั้นคุณภาพเอนกประสงค์), Class 1 (ระดับการเคลือบสังกะสี ก), 25 mm <sup>2</sup> .
3	1010100003		Galvanized steel wire strand, Utility Grade (ชั้นคุณภาพเอนกประสงค์), Class 1 (ระดับการเคลือบสังกะสี ก), 35 mm <sup>2</sup> .
4	1010100004	1,569,079	Galvanized steel wire strand, Utility Grade (ชั้นคุณภาพเอนกประสงค์), Class 1 (ระดับการเคลือบสังกะสี ก), 50 mm <sup>2</sup> .
5	1010100006	176,637	Galvanized steel wire strand, Utility Grade (ชั้นคุณภาพเอนกประสงค์), Class 1 (ระดับการเคลือบสังกะสี ก), 95 mm <sup>2</sup> .

**Note :**  
Enclosed "Properties of Galvanized Steel Wire" according to TIS, one (1) page.

II

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Specification No.: R-167/2542

Manufacturer :  
Trade-mark :  
Country of origin :  
Bidder :  
Bid No.:  
Date :

C4 Price schedule

Item	PEA Material No.	Catalogue No.	Description	Quantity	Unit Cost (See details & conditions attached)	Total Cost (See details & conditions attached)
1	1010100000		Galvanized steel solid wire, Type B, 4.00 mm diameter.	11,610		
2	1010100002		Galvanized steel wire strand, Utility Grade (ชั้นคุณภาพเอนกประสงค์), Class 1 (ระดับการเคลือบสังกะสี ก), 25 mm <sup>2</sup> .	210,512		
3	1010100003		Galvanized steel wire strand, Utility Grade (ชั้นคุณภาพเอนกประสงค์), Class 1 (ระดับการเคลือบสังกะสี ก), 35 mm <sup>2</sup> .			
4	1010100004		Galvanized steel wire strand, Utility Grade (ชั้นคุณภาพเอนกประสงค์), Class 1 (ระดับการเคลือบสังกะสี ก), 50 mm <sup>2</sup> .	1,569,079		
5	1010100006		Galvanized steel wire strand, Utility Grade (ชั้นคุณภาพเอนกประสงค์), Class 1 (ระดับการเคลือบสังกะสี ก), 95 mm <sup>2</sup> .	176,637		
	II					